







BOM NO. CX110P401
SERIAL NO. 1T8533
MODEL NO. C110HP4

 **TWIN DISC**
POWER TRANSMISSION EQUIPMENT

 **WARNING:** DO NOT OPERATE ENGINE WITH THIS PLATE REMOVED.
CONTACT WITH ROTATABLE PARTS CAN CAUSE INJURY.

NOTE: BILL OF MATERIAL NO. MUST BE GIVEN WHEN ORDERING PARTS.
SEE T.D. 5500 FOR MAX. R.P.M. AND OTHER LIMITATIONS.

IMPORTANT: WHEN CLUTCH IS DISENGAGED, THE HAND LEVER
MUST FALL BACK OF VERTICAL POSITION. IF CLUTCH DOES NOT PULL,
HEATS OR OPERATING LEVER JUMPS OUT, ADJUSTMENT IS NECESSARY.

ADJUSTMENT: REMOVE THIS PLATE, DISENGAGE LOCKING
PIN AND TURN ADJUSTING RING OR YOKE CLOCKWISE
TO HAVE 103 TO 73 LBS FORCE AT 13.6 IN. ON LEVER
TO ENGAGE CLUTCH. NEW CLUTCH DISCS REQUIRE SEVERAL
ADJUSTMENTS FOR WEAR IN.

LUBRICATION: APPLY A SMALL AMOUNT OF NO. 2 LITHIUM BASE GREASE.
EVERY 10 HOURS OF OPERATION: TO CLUTCH APPLY BEARING.
EVERY 3 MONTHS OR 100 HOURS OF OPERATION: TO
ANTI-FRICTION BEARINGS.

TWIN DISC
INCORPORATED
RACINE, WI. 53403 U.S.A.

MADE IN U.S.A.

1965

 **CAUTION**
ROTATING PARTS
IF ENGINE IS RUNNING
STAY AWAY

